

## ASSEMBLY INSTRUCTIONS FOR #82617 PLAN HOLDER

- STEP 1** The package includes four steel tubes: 2 with small ends and 2 plain tubes. Assemble a plain tube onto each small ended tube. If necessary, lightly tap tubes together until they are fully seated and straight.
- STEP 2** Attach the cast iron base to your workbench with the three screws provided. A location near a front corner has generally been found to be convenient.
- STEP 3** Insert one tube vertically into the base and secure with a thumb screw.
- STEP 4** Assemble the cast iron cross onto the vertical tube about 1/3 down from the top and secure in place with a thumb screw.
- STEP 5** Install a black rubber cap on the top end of the vertical tube.
- STEP 6** Install the other tube in a horizontal position through the remaining hole in the cross casting and secure with a thumb screw.
- STEP 7** Install a black cap on the end of the tube that will face away from you.
- STEP 8** Install the large orange cap on the end of the tube that overhangs the aisle next to your chair. This large cap protects you from injury.
- STEP 9** Install the 2 binder clamps over the horizontal tube.
- STEP 10** Use the binder clamps to secure your drawing to the horizontal tube.
- STEP 11** Loosen the thumb screws to relocate the tubes as required to position your drawing in the most convenient location for viewing.

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