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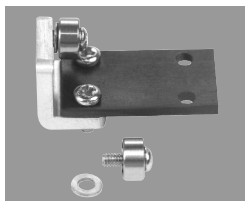
340 Snyder Avenue, Berkeley Heights, NJ 07922

ASSEMBLY INSTRUCTIONS FOR #83176 LOCOMOTIVE ROLLERS



STEP 1

Attach black plastic plate to metal angle plate with two large screws. Keep the assembly square.



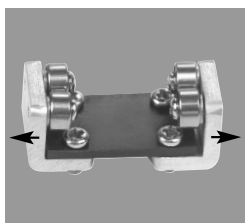
STEP 2

Slide one bearing onto one small screw. Add one washer, then attach to angle plate. Repeat for second bearing. Be sure screws do not go in at an angle.



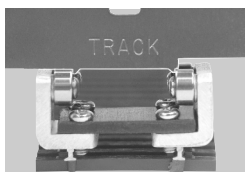
STEP 3

Attach second angle plate to plastic plate as in STEP 1.



STEP 4

Assemble two more bearings as in STEP 2. *Note:* be extra careful to drive the screws in straight. Rollers work best when metal angle plates are positioned as far apart as possible in direction of arrows. Adjust as required.



STEP 5

For best operation, check the "gauge" between bearings with an NMRA Standards Gage (Micro-Mark #80752).

If you need technical assistance,
please call 1-908-464-1094 weekdays, 1pm to 5pm ET.

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