Pin "A," when inserted, locks the saw at 90 degrees. Loosen thumb nuts to remove pin. An extra hole is provided to hold this pin when not in use. An extra pin is provided with your Miter-Rite; it is not a replaceable part.

Do not over-tighten thumb nuts. Very little pressure is required to hold saw guide in position.

The cutting board is packed separately and is held in place with double-sided tape. Peel off paper backing to expose adhesive and place cutting board on Miter-Rite table. If cutting board needs to be replaced in time, a 1/8" thick x 2" wide piece of basswood makes a good substitute for the masonite cutting board included with your Miter-Rite. Rubber cement can also be used as a substitute for double-sided tape.

Replacement Miter-Rite saw blades are available from Micro-Mark (item #22118 or #22118X2 at www.micromark.com). X-Acto brand saw blades no. 039 or 239 can also be used, but, depending on the date of manufacture, some modification may be required. See illustrations for details.

Apply two rubber pads to bottom of Miter-Rite table as shown. Two extra pads are included should one or both be knocked off.

The specially designed handle is made so that, when fully inserted, it will stay up and out of the way when positioning stock for cutting.

Adjust tension screws "X" and "Y" so they just barely touch saw blade to create the slightest drag. If the handle is fully inserted and the blade tips down in back, more tension is required on screw "Y."

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**Diagram Annotations:**

- **Nuts:**
  - Place blade in position in left side handle, place right side handle over blade, lining up the holes.
  - Screw both sides together. Do not over-tighten.

- **Screws:**
  - X-ACTO No. 039 blade flatten bulge
  - Some X-ACTO brand blades may have a bulge as shown above. Line up the edge of pliers with the edge of the saw blade and flatten bulge.
  - Some X-ACTO brand blades may also have bumps here which may rub on the side of the holder. Squeeze down with pliers.

- **Thumb Nut:**
  - Hole for pin when not in use

- **Cutting Board:**
  - Peel off backing on double-sided tape (wipe off dust on Miter-Rite table before applying)

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