Operating Instructions for #15223 Drill Press

1. Mount Drill Press base to workbench with C clamp (included) or with 4 flathead screws.
2. Screw steel column to threaded hole in base.
3. To install drill, align attachment mounts on drill with slots in drill press head. (CAUTION: Plastic lever attached to drill press is for automatic turn-on of drill as drill is lowered. Swing this lever up and out of the way during drill installation or damage to lever may result.) Push drill up and back until it snaps into place.
4. Move plastic lever into position by flexing past nib on drill press head.
5. To remove drill, reverse steps above.
6. Loosen wing nut on drill press head to center drill bit over table or to move drill press head up or down along steel column.

Operating Instructions for #15223 Drill Press

1. Mount Drill Press base to workbench with C clamp (included) or with 4 flathead screws.
2. Screw steel column to threaded hole in base.
3. To install drill, align attachment mounts on drill with slots in drill press head. (CAUTION: Plastic lever attached to drill press is for automatic turn-on of drill as drill is lowered. Swing this lever up and out of the way during drill installation or damage to lever may result.) Push drill up and back until it snaps into place.
4. Move plastic lever into position by flexing past nib on drill press head.
5. To remove drill, reverse steps above.
6. Loosen wing nut on drill press head to center drill bit over table or to move drill press head up or down along steel column.

Tech Support: Tech@micromark.com • www.micromark.com

MicroMark® 340 Snyder Avenue
Berkeley Heights, NJ 07922
Tech Support: Tech@micromark.com • www.micromark.com

MM122716