

## Operating Instructions for #15229 Belt Sander

1. Use your belt sander with a 12 volt DC power source only. If you are not using our Variable Speed Transformer, you must observe polarity (+ to -, or - to +) on any DC motor will cause the tool to run in reverse. Belt must move from front to rear roller across pressure pad.
2. To replace sanding belt, unplug tool and push rear roller towards front of sander. Slip belt off and replace.
3. To adjust belt tracking, turn sander on at lowest speed setting. Turn screw on side of housing with hex key supplied (loosen to move belt out; tighten to move belt in). Avoid putting excess pressure on rear roller during use, as this can cause belt tracking to change.
4. Do not force the tool. Apply moderate pressure and let the sanding belt do the work. Do not operate the tool constantly for more than 15 minutes at a time without a "cool down" period, as the tool could be damaged as a result of overheating.

### CAUTION

Always unplug tool before changing belts.

Secure work. Use clamps or a vise to hold work whenever possible. Be particularly careful when sanding end grain, as belt can "grab" the workpiece.

Wear eye protection.

Do not operate tool after taking drugs, alcohol or medications or when you are tired or fatigued.

Keep long hair tied back.

Do not wear loose clothing.

Keep tool out of reach of children.

# MicroMark®

340 Snyder Avenue, Berkeley Heights, NJ 07922  
Tech Support: Tech@micromark.com  
www.micromark.com

MM122316

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