#15264  3-JAW CHUCK

**IMPORTANT**

For best results read and follow these instructions carefully.

1. Because your 3-jaw chuck adds weight to the end of your rotary tool shaft, it is important that you do not exceed 10,000 RPM operating speed. If you have a constant speed rotary tool, use your 3-jaw chuck in conjunction with our #82694 Variable Speed Foot Switch (or similar device) to reduce speed.

2. Insert 1/8" shank of threaded adapter into rotary tool's 1/8" collet and tighten collet nut securely. Screw 3-jaw chuck onto adapter. Turn tool on and check for balance. If chuck appears to be turning out-of-true, loosen collet nut slightly and give the adapter a 1/4 turn. Continue adjusting in this manner until best balance is obtained.

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