OPERATING INSTRUCTIONS FOR #50330 JEWELER'S DRAW PLATE

NEW! IMPROVED!

Your jeweler's draw plate will re-size 1/16" diameter dowels or form dowels from square wood strips. Before use, clean oil from holes with paint thinner or other solvent. When working with wood, pass stock through hole from backside (the side without tapered holes). Insert the end of the dowel or wood strip into the smallest hole it will fit and pull from the opposite side. To get dowel started, sand a slight taper for a length of 1 inch on one end. It may also help to get stock started by first passing it through tapered hole side to compress it. As you pull, the steel edge of the hole shaves the wood. Repeat in the same size hole 3 or 4 times until the stock can be forced into the next smaller hole. (Note-because the holes are hand ground, the next smaller hole is not necessarily next to the one you previously used). Continue from one hole to the next until you have the size you need. It may help to lock the plate in a vise (use scrap wood to protect plate), and to pull stock with a pair of pliers while pushing from the opposite side.

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Tech Support 908-464-1094
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