



## Installation Instructions for #50357 Right Angle Drive

1. Fully insert the drive adaptor (the small slotted steel piece from the bag of parts) into the 1/8" collet of the MicroLux Mini Rotary Tool and tighten.
2. Remove the aluminum adapter from the lower portion of the Right Angle Drive by loosening the 2 lower hex screws and pulling the adapter out. This piece is not used for this tool; it is provided as an adapter for use with Dremel rotary tools.
3. Look inside the Right Angle Drive. You will see the bottom of the drive mechanism, which looks like this:  The slot on the adapter which you installed in Step 1 must be mated with this drive mechanism. Insert your rotary tool inside the Right Angle Drive and rotate the tool until the slot in the adapter fully engages the drive mechanism. Once the parts are completely engaged, you will be able to turn the entire drive train of the Rotary Tool and Right Angle Drive as one. Test this by rotating the collet on the Right Angle Drive by hand; when properly engaged, you will see the cooling fins on the drive shaft of the Rotary Tool turning in unison. The Right Angle Drive should now be positioned just above the rubber rings at the end of the rotary tool.
4. Tighten the 2 lower hex screws with the provided wrench, securing the Right Angle Drive in place.
5. The Right Angle Drive accommodates multiple collet sizes. Use any collet size which fits inside the collet nut.

**Micro-Mark**® 340 Snyder Avenue  
Berkeley Heights, NJ 07922  
Tech Support: [MMTechService@micromark.com](mailto:MMTechService@micromark.com)  
[www.micromark.com](http://www.micromark.com)

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