Mixing Instructions for #82083 One-to-One/Rapid
4-Hour Cure RTV Silicone Mold Rubber

Use at room temperature. Stir contents thoroughly before use. Pour Part A into one mixing cup, then pour an equal amount of Part B into another mixing cup. Now pour both parts into a third mixing cup and stir thoroughly. Mix/pour time is generally about 10 minutes. Scrape the sides of the cup and try not to mix in any air. From a high position, pour a thin stream into one corner of mold frame (coated with a release agent). Allow material to slowly flow across surface of pattern to avoid entrapping air. Wait at least 4 hours before attempting to remove the mold from the frame. For two-part molds, apply a mold release between pours so the the two parts can be separated.

Uncured rubber:
Contact with skin should be avoided. Wear rubber gloves.