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#82083 ONE-TO-ONE 4-HOUR CURE RTV SILICONE MOLD RUBBER

Mixing Instructions for #82083 One-to-One/Rapid 4-Hour Cure RTV Silicone Mold Rubber

Use at room temperature. Stir contents thoroughly before use. Pour **Part A** into one mixing cup, then pour an equal amount of **Part B** into another mixing cup. Now pour both parts into a third mixing cup and stir **thoroughly**. **Mix/pour time is generally about 10 minutes**. Scrape the sides of the cup and try not to mix in any air. From a high position, pour a thin stream into one corner of mold frame (coated with a release agent). Allow material to slowly flow across surface of pattern to avoid entrapping air. Wait at least 4 hours before attempting to remove the mold from the frame. For two-part molds, apply a mold release between pours so the the two parts can be separated.

Uncured rubber:

Contact with skin should be avoided. Wear rubber gloves.