BELT REMOVAL/INSTALLATION

Unplug the saw from electrical outlet and remove any attachments from the table top. Lower blade fully. Turn saw upside down, resting it on its top. “Walk off” worn belt from the non-flanged arbor pulley while rotating the assembly. Place the new belt onto the flanged motor pulley first and then proceed to “walk on” the new belt.

BELT ADJUSTMENT

If the new belt is too loose or too tight when installed, adjust the motor position for optimum belt tension as follows: Locate the two 1/8” Allen screws which mount the motor, and loosen just enough to allow the motor to be moved. Position motor so that belt can rotate freely around the pulleys without slipping, then tighten the screws.

Note: When moving the motor, it is essential that the motor remains aligned with the arbor assembly so that the belt will track straight and not rub against the flanges of the motor pulley, or run off of the arbor pulley. Belt deflection under moderate finger pressure should be approx. 3/8” between the pulleys.