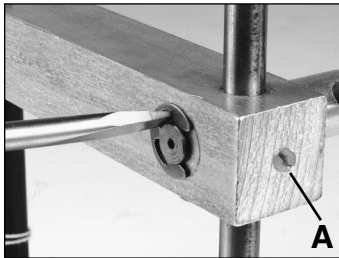
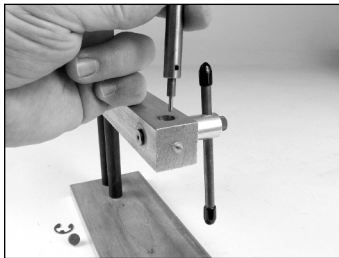


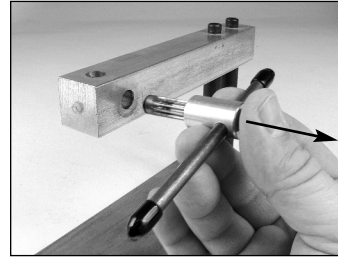
INSTALLATION INSTRUCTIONS FOR #82878 DRILL/TAP HOLDER FOR PRESS-IT AND SENSI-PRESS



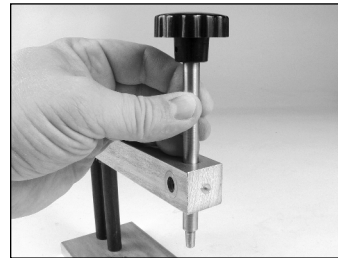
- 1.** Use flat tip screwdriver to pry out the e-ring.
Loosen nylon screw "A"



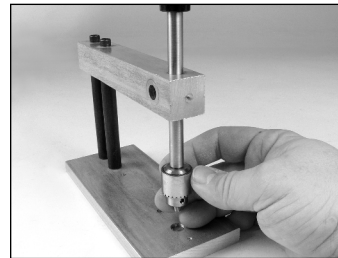
- 2.** Remove red knob on front of ram.
Remove ram by pulling slowly straight up.



- 3.** Remove pinion shaft.



- 4.** Insert new ram.



- 5.** Press-fit chuck to bottom of new ram.