INSTALLATION INSTRUCTIONS FOR #82878 DRILL/TAP HOLDER FOR PRESS-IT AND SENSI-PRESS

1. Use flat tip screwdriver to pry out the e-ring. Loosen nylon screw “A”

2. Remove red knob on front of ram. Remove ram by pulling slowly straight up.

3. Remove pinion shaft.

4. Insert new ram.

5. Press-fit chuck to bottom of new ram.

INSTALLATION INSTRUCTIONS FOR #82878 DRILL/TAP HOLDER FOR PRESS-IT AND SENSI-PRESS

1. Use flat tip screwdriver to pry out the e-ring. Loosen nylon screw “A”

2. Remove red knob on front of ram. Remove ram by pulling slowly straight up.

3. Remove pinion shaft.

4. Insert new ram.

5. Press-fit chuck to bottom of new ram.