ASSEMBLY INSTRUCTIONS FOR #83176 LOCOMOTIVE ROLLERS

STEP 1
Attach black plastic plate to metal angle plate with two large screws. Keep the assembly square.

STEP 2
Slide one bearing onto one small screw. Add one washer, then attach to angle plate. Repeat for second bearing. Be sure screws do not go in at an angle.

STEP 3
Attach second angle plate to plastic plate as in STEP 1.

STEP 4
Assemble two more bearings as in STEP 2. Note: be extra careful to drive the screws in straight. Rollers work best when metal angle plates are positioned as far apart as possible in direction of arrows. Adjust as required.

STEP 5
For best operation, check the “gauge” between bearings with an NMRA Standards Gage (Micro-Mark #80752).

If you need technical assistance, please call 1-908-464-1094 weekdays, 1 pm to 5 pm ET.
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