#85717 CHUCK FOR POWER SCREWDRIVER
INSTRUCTIONS FOR INSTALLATION AND USE

1. Remove any bits from the power screwdriver shaft.
2. Use the included hex wrench to slightly back-out the set screw installed in the adapter.
3. Install the adapter onto the screwdriver shaft as far as it will go.
4. Tighten the set screw just enough to secure the adapter to the screwdriver shaft.
5. Install a drill bit in the chuck (make sure the bit is centered in the jaws).
6. Turn on the screwdriver and check if the bit wobbles excessively.
7. If the bit wobbles excessively, remount the chuck adapter and reinstall the bit until it runs with minimal wobble.

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