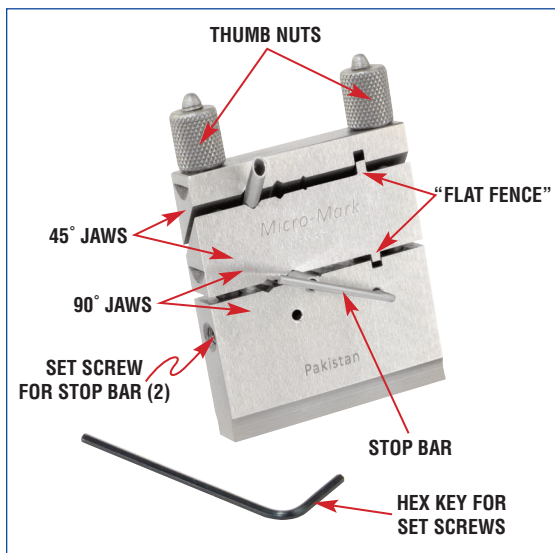
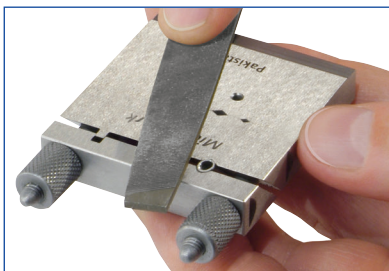
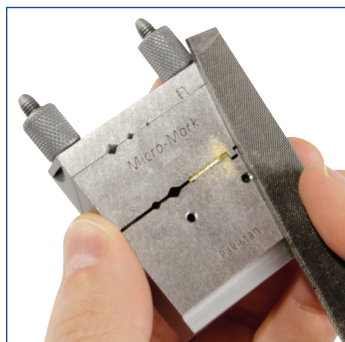
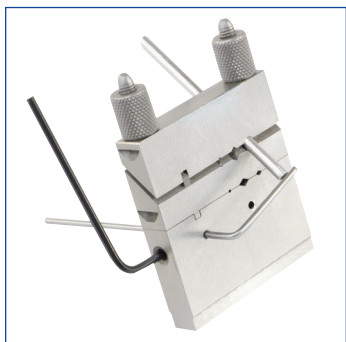


#86485 JEWELERS MITER JIG INSTRUCTIONS FOR USE

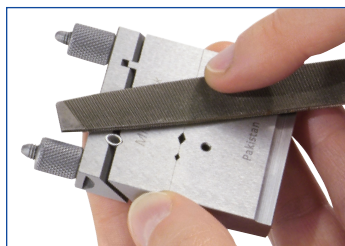
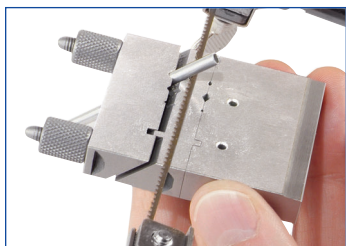
How it works: The jig has two sets of vise jaws...one that holds your workpiece at 90° to the vise's surface for making butt-joints, and the other at 45° for making miters. You clamp your workpiece in the vise, then use the surface of the jaws to guide your saw blade and file to cut and finish to final size. The jaws have been hardened to resist damage from the saw blade or file.



Loosen the thumb nuts to open the jaws. Insert your workpiece into a suitable groove to hold it at the needed angle. Then, gently tighten the thumb nuts until the workpiece is securely held without being crushed. *Note: Flat stock should be placed against the flat fence to hold it "square" to the jaws.*



Lay your saw blade up against the surface of the jaws to guide the cut. After the cut is made, run your file across the surface to smooth out the cut and finish to size.



Use the stop bar as shown in the picture below to make workpieces of duplicate length.



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