#86695
Downdraft Assembly Table
Instructions for Use

What’s Included
One 120V Downdraft Table with Metal Grid
Three Filters
One Grid Handle
(small green handle included in bag with filters)

Assembly

Remove the shipping tape from the metal grid and lift grid from Downdraft Table.
Position a single filter into the collection chamber, lying flat, and with cardboard support backing oriented to the underside. Align the cut-out slots in the filter to be positioned around the raised plastic forms of the collection area which hold it in place under the grid.
The grid may have a protective film covering the metal which should be peeled off.
Prior to replacing the grid into position on the Downdraft Table, attach the green handle that came in the filter bag to help lift off the grid when needed. Insert one side of the handle through a grid hole and then two rows down from this position, insert the other side of the handle as represented below. You can place it at any corner.

Use the top storage area for the various tool bits that you use. Since this unit was originally designed for the European market, the holes in the storage area are 2.35 mm and 3 mm in diameter. You can easily widen them with a 1/8” drill to accept 1/8” shank tool bits. Just be mindful not to drill deeper than 3/8”.

Operation

Once plugged in, the downdraft motor is operated by the dust-protected rocker switch on the top of the unit. Its quiet, powerful motor will draw irritating dust away from the work area, creating a more productive and pleasant work environment.

It is best to sand and grind right on the grid, or within a few inches of it, for optimal draw. Our specially designed Duct Hose (#86697, available separately) takes the concept even further by directing any dust that bypasses the filter into a waste receptacle up to 32” away from the work area.

Optional Accessories

#86696 Extra Downdraft Table Filters, package of 3
#86697 32” Downdraft Table Duct Hose

Coming Soon

#87205 Downdraft Table Soldering Attachment
Precision laser-cut wooden platform creates a solid, level surface for the downdraft grid, allowing you to work directly on the grid surface. When soldering, the Downdraft Table pulls noxious soldering fumes from the work surface through the included charcoal filter, creating a much safer and more pleasant work environment.